

Work Order ID 83026

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DUPLICATE
83026

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Item ID: D206-642-212 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube RH
 Start Date: 4/12/12 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 4/26/12 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: *W* Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-642	O

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP206-642-212 CHG006								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

W 12-06-21
for MLJ 12-6-18
12/06/12 JB
W 12-06-21

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 Required Date: 4/26/12 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-212 Location: <u>82</u> PPP Rev: <u>F</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten signature and date: 4/26/12

Handwritten date: 12/6/25

Handwritten date: 12/06/22

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Work Order ID: 83026
Parent Item: D206-642-212
Parent Item Name: Skidtube RH

Start Date: 4/12/12
Start Qty: 1.00

Required Date: 4/26/12
Required Qty: 1.00

Comments: IPP Rev:K05.07.14ECN 847 & 901; Add Tow Ring and GHW KitKJ/CP/JLM
IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M 10.02.02 per IIN rev M
EC verified by: JLM IPP REV:N 11.11.17 PER IIN REVO DD VERF;EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-241 Replacement Skidtube		Manufactured	No			110	Each	0.0000	0	1	83030		
D206-651-041 206A/B GHW		Manufactured	No			110	Each	20.0000	0	1	23		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		5							
				79558		5							
				FG125		15							
				83042		15			83042				
D2665-2 Saddle, RH Fwd Aft Out 206		Manufactured	No			110	Each	4.0000	2	2	JB		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST436		4							
				76137		4			76137				
D2666-2 Saddle, RH Fwd Aft In 206		Manufactured	No			110	Each	5.0000	2	2	JB		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST426		5							
				64091		1							
				76138		4			76138				
AN3-41A Bolt		Purchased	No			110	Each	433.0000	8	8	JB	12/26/19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST354		433							
				120498		83			120498				
				121162		150							
				121243		200							

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Work Order ID: 83026

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

D2652 Manufactured No

Bushing

110 Each 659.0000

16

16

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST013	615	
73836	36	
81951	61	
83744	518	

MS21042L3 Purchased No

Nut

110 Each 2,480.0000

8

8

Location	Loc Qty	Loc Code
ST300	2480	
117885	32	
119017	1060	
119075	138	
121349	345	
121444	905	

AN960JD10 NAS1149D0363J Purchased No

(Washer

AN5-7A

Bolt

110 Each 0.0000

8

8

Location	Loc Qty	Loc Code
ST337	2589	
119017	2589	

AN5-11A Purchased No

Bolt

110 Each 492.0000

4

4

Location	Loc Qty	Loc Code
ST337	492	
118191	13	
119512	479	

AN960JD516 NAS1149D0563J Purchased No

Washer

110 Each 0.0000

8

8

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Work Order ID: 83026

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

AN4-6A
Bolt

Purchased No

110 Each 1,687.0000

12

12

JB

Location

Loc Qty

Loc Code

355 395
121631 395
ST356 1292
119017 792
121243 500

~~121631~~

12119017

AN960JD416
Washer

NAS1149D0463J

Purchased No

110 Each 30.0000

24

24

JB

Location

Loc Qty

Loc Code

ST351 30
116289 10
119097 20

MS21042L4
Nut

Purchased No

110 Each 4,650.0000

12

12

JB

Location

Loc Qty

Loc Code

ST300 4650
119075 125
121011 1262
121444 2963
121652 300

121444

AN6-44A
Bolt

Purchased No

110 Each 69.0000

2

2

JB 12/06/19

Location

Loc Qty

Loc Code

ST343 7
119127 7
st510 62
119036 62

119036

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Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

MS21042h6
Nut

Purchased No

110 Each 658.0000

2

2

Location

Loc Qty

Loc Code

ST300

658

117677

25

118384

3

118927

48

119075

382

120308

200

119075

AN960JD616

NAS1149D0663J

Purchased No

110 Each 0.0000

4

4

Washer

AN4G5A

BOLT

Purchased No

110 Each 199.0000

1

1

Location

Loc Qty

Loc Code

ST355

199

112243

139

119017

60

119017

AN960C416

NAS1149C0463R

Purchased No

110 Each 0.0000

1

1

washer

D3413-1

Ring

Manufactured No

110 Each 73.0000

1

1

Location

Loc Qty

Loc Code

ST420

4

79233

4

ST464

69

76754

1

80224

7

83307

41

83867

20

83307

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Work Order ID: 83026

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

D2712
Set Screw

Manufactured No

110 Each 855.0000

10 10 ✓ JB

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST017	805	
79585	105	81871
81871	200	
83559	250	
84433	250	

D2884
Saddle Spacer

Manufactured No

110 Each 83.0000

2 2 ✓ JB

Location

Loc Qty

Loc Code

FG	10	
29453	10	
ST020	73	
76751	73	76751

D2885
Saddle Spacer

Manufactured No

110 Each 74.0000

2 2 ✓ JB 12/06/19

Location

Loc Qty

Loc Code

FG	10	
29199	10	
ST020	64	
76752	64	76752

4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -247	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D205-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
1	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	WEARSHOE KIT (REPLACES -243)
1	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽²⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8							D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9							D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	* NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	* WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	* WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	* WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	* NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AEI S-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	* NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	* WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	* WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2742	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE⁽²⁾ MAY BE REQUIRED ON -213/-214 INSTALLATIONS⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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